

# Irradiation effects in InGaAs/InAlAs high electron mobility transistors

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The radiation tolerance of high electron mobility transistors (HEMTs) based on InGaAs/InAlAs lattice matched to InP has been studied. At low fluences of 3 MeV He<sup>+</sup> ions, the only effect is a reduction in the leakage currents. At higher fluences, the drain current decreases, the threshold voltage increases toward zero, and the transconductance decreases. These results are consistent with increased trapping in the donor layer and increased scattering in the channel layer. Radiation-induced increases in the threshold voltage occur three to nine times more slowly here than in GaAs/AlGaAs HEMTs, indicating high radiation tolerance. © 2001 American Institute of Physics. [DOI: 10.1063/1.1408904]

Recently, InGaAs/InAlAs high electron mobility transistors (HEMTs) have shown great promise for electronic and optoelectronic applications. Transistor cut-off frequencies higher than 300 GHz have been achieved, and a number of circuits, including amplifiers, clock recovery circuits, and frequency dividers have been demonstrated.<sup>1-4</sup> However, before these devices can be used in spacecraft and other high-radiation environments, sufficient radiation tolerance must be achieved. Here, we report on radiation damage in HEMTs based on InGaAs/InAlAs lattice matched to InP.

The HEMT heterostructure consists of a modulation-doped InGaAs/InAlAs structure, with a two-dimensional electron gas (2DEG) above a superlattice buffer layer. The HEMTs are 50 μm in width, with a 0.25 μm gate length, and a source-drain spacing of 2.5 μm. The HEMTs have current gain cut-off frequencies  $f_T$  of 140 GHz and power gain cut-off frequencies  $f_{max}$  of 180 GHz. A more detailed description is given elsewhere.<sup>5</sup>

Samples were irradiated at room temperature with incremental fluences  $\Phi$  of 3 MeV He<sup>+</sup> ions at rates of about  $3 \times 10^9$  ions/cm<sup>2</sup> s. Particles were incident 7° from the sample normal in order to prevent ion channeling effects. The range of the He<sup>+</sup> ions in these materials is about 10 μm, so the damage (mostly point defects) is approximately uniform throughout the active region of the HEMTs. The source, drain, and gate of the HEMTs were grounded during irradiation.

dc electrical characteristics were measured using a Hewlett Packard HP4145B parameter analyzer with a HP Model 16056A test fixture. Data were taken before and after

irradiation. All measurements were performed at room temperature.

With the source and substrate grounded, the drain current  $I_d$  was measured while the drain voltage  $V_d$  was swept from 0 to +2 V for fixed values of the gate voltage  $V_g$  between 0 and -1 V; thus producing a family of  $I_d$ - $V_d$  curves. The transconductance ( $G \equiv \delta I_d / \delta V_g$ ) was determined by measuring  $I_d$  as  $V_g$  was changed from 0 to -1.5 V in -0.075 V increments, and for  $V_d = +0.5$ , +1.25, and +2 V. Threshold voltages  $V_{th}$  were determined using the standard method of extrapolating from the point of maximum slope on the  $I_d$ - $V_g$  curve along the asymptote to the zero-current intercept.

The dependence of  $I_d$  on  $V_g$  is shown in Fig. 1 for  $V_d = 0.5$  V. The general effects of irradiation are to decrease  $I_d$

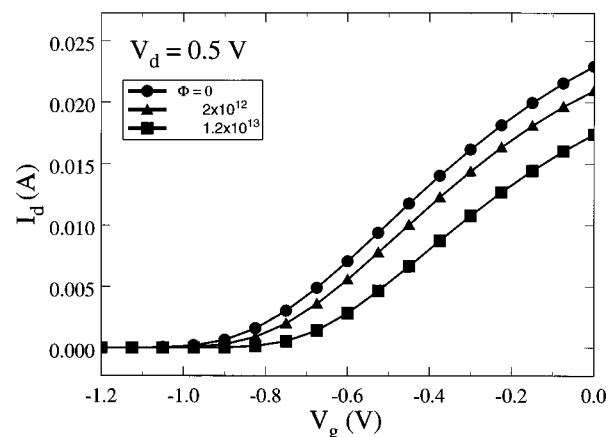


FIG. 1. Drain current vs gate voltage at  $V_d = 0.5$  V for several fluences of 3 MeV He<sup>+</sup> ions is shown. At a fluence of  $5 \times 10^{10}$  cm<sup>-2</sup>, the  $I_d$ - $V_g$  curve is indistinguishable from the zero-fluence curve.

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TABLE I. Threshold voltage and maximum transconductance at various fluences are shown.

$\Phi$ ( $\text{He}^+/\text{cm}^2$ )	$G_m$ (mS)	$V_{th}$ (V)
0	$31 \pm 1$	$-0.82 \pm 0.02$
$5 \times 10^{10} \pm 20\%$	31	-0.82
$2 \times 10^{12} \pm 10\%$	30	-0.78
$1.2 \times 10^{13} \pm 10\%$	27	-0.70

uniformly across all  $V_g$ , increase  $V_{th}$  toward zero, and decrease the transconductance. Fluence-dependent values of  $V_{th}$  and the maximum transconductance  $G_m$  are given in Table I for  $V_d=0.5$  V. Similar trends in  $I_d$ ,  $V_{th}$ , and  $G$  have been observed in irradiated GaAs/AlGaAs and InGaAs/InGaP HEMTs.<sup>6–8</sup> The generally accepted explanation for radiation-induced decreases in  $G$  is a decrease in carrier density and mobility. Reduced mobility is caused by increased scattering of electrons from defects in the 2DEG, and decreased carrier density is due to scattering and charge trapping in the donor layer.

Radiation-induced increases in  $V_{th}$  have been reported previously for GaAs/AlGaAs HEMTs. However, the degree of radiation sensitivity is different in the InGaAs/InAlAs HEMTs studied here. In one set of GaAs/AlGaAs HEMTs, for example, a fluence of  $5.5 \times 10^{15}$  MeV  $\text{He}^{2+}$  ions/cm<sup>2</sup> caused  $V_{th}$  to increase by between 25 and 80 mV (i.e., 3%–8% of the initial value of  $V_{th}$ ), depending on the device structure.<sup>6</sup> For the 3 MeV  $\text{He}^+$  ions used here, an equivalent amount of displacement damage could be produced with a fluence of about  $3.7 \times 10^{11}$   $\text{He}^+/\text{cm}^2$ . (The lower-energy ions create about 50% more damage per ion.) By interpolating between data points in Table I, we estimate that the corresponding change in  $V_{th}$  for the InGaAs/InAlAs HEMTs would be only 7 or 8 mV (0.9%–1.0% of the initial value of  $V_{th}$ ), leading to a factor of about 3–9 times higher radiation tolerance in the threshold voltage of InGaAs/InAlAs HEMTs. The reason for the greater tolerance is currently not known.

Curves of  $I_d$  versus  $V_g$  are shown in Fig. 2 for  $V_d=2.0$  V. The same general trends can be seen as for  $V_d=0.5$  V, but at  $V_d=2.0$  V, the  $I_d$ – $V_g$  curves change shape as the fluence is increased. The “knees” that appear in the data

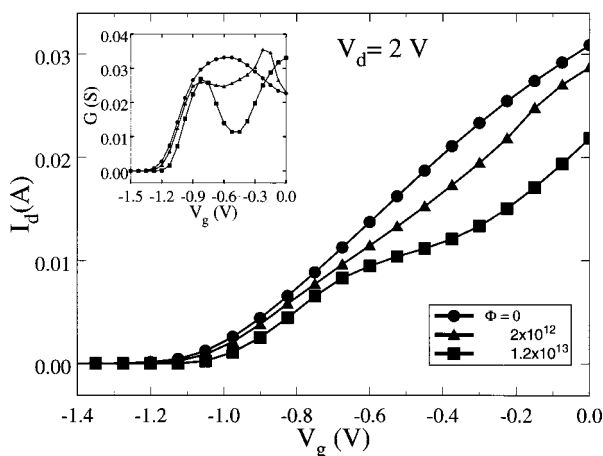


FIG. 2. Drain current vs gate voltage at  $V_d=2.0$  V for several fluences of 3 MeV  $\text{He}^+$  ions is shown. Inset displays corresponding transconductance curves.

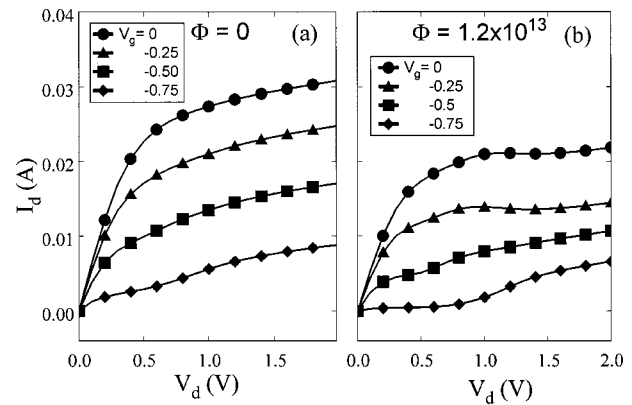


FIG. 3. (a) Drain current vs drain voltage for several gate voltages before irradiation is shown. (b) Drain current vs drain voltage for several gate voltages after irradiation to a fluence of  $1.2 \times 10^{13}$   $\text{cm}^{-2}$  3 MeV  $\text{He}^+/\text{cm}^2$  is presented.

for  $\Phi > 0$  correlate with peaks and valleys in the transconductance curves, as shown in the inset of Fig. 2. Data were also taken at  $\Phi = 5 \times 10^{10}$   $\text{He}^+/\text{cm}^2$ , but are not shown in Figs. 1–3 because no radiation-induced changes in  $I_d$ ,  $V_{th}$ , or  $G$  were observed.

Curves of  $I_d$  versus  $V_d$  are shown in Fig. 3 for various  $V_g$  and  $\Phi$ . Three effects of irradiation are evident. First, as in Figs. 1 and 2, the drain current decreases with irradiation. Second, kinks appear and third, a region of negative differential resistance (NDR) occurs at the highest fluence for drain voltages between 1 and 1.5 V, and for  $V_g > -0.5$  V. Features such as kinks have been studied extensively in unirradiated HEMTs, and are generally attributed either to electron trapping in the donor layer or impact ionization.<sup>9,10</sup> The appearance of NDR generally implies the onset of real-space charge transfer, wherein electrons are dynamically shunted from the 2DEG in the channel into the InAlAs barrier layer.<sup>11–13</sup> Kinks and NDR do not occur at lower drain voltages, such as in Fig. 1.

The gate leakage current  $I_g$  is plotted in Fig. 4 against  $V_g$  for various  $\Phi$ , and for  $V_d=1.25$  V. Similar data are shown in the inset of Fig. 4 for  $V_d=0.5$  V. For the unirradiated device,  $I_g$  tends to zero as  $V_g$  approaches zero, with the exception of the hump in  $I_g$  between  $V_g = -1.25$  V and  $-0.6$

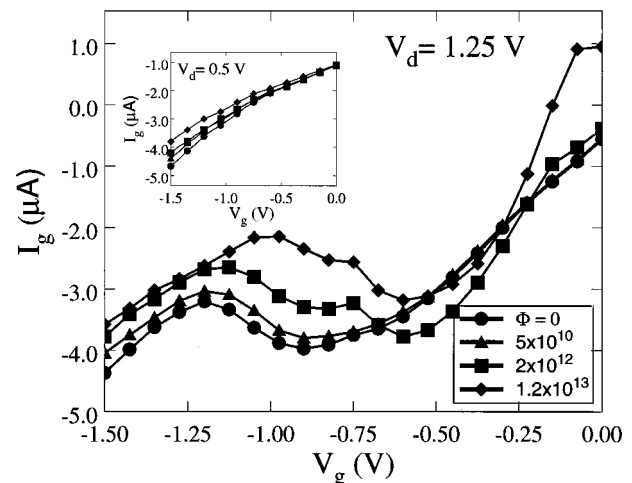


FIG. 4. Gate leakage current vs gate voltage at several fluences and for  $V_d=1.25$  V is shown. Inset displays similar curves at  $V_d=0.5$  V.

V, and for  $V_d = 1.25$  V. Radiation damage generally reduces the magnitude of  $I_g$  toward zero.<sup>14</sup>

One notable variation on the radiation-induced decrease of  $|I_g|$  occurs at the highest fluence, and for small gate voltages ( $V_g < V_d, V_s$ ). In that instance,  $|I_g|$  not only decreases toward zero, but changes sign and becomes positive.

Enhanced carrier removal by trapping, enhanced scattering of carriers out of the 2DEG, and possibly an increased series resistance explain all the trends observed here except the NDR, and the change in sign in  $I_g$ —both of which occur only at large  $V_d$ .

We propose the following scenario. When  $V_d$  is large, electrons in the channel have enough kinetic energy to overcome the barrier into the InAlAs, but before irradiation their momentum is directed perpendicular to the barrier. Radiation damage causes scattering and/or heating which shunts some electrons into the InAlAs.<sup>15</sup> The NDR and the kinks occur because electron mobility is lower in the InAlAs than in the InGaAs channel.<sup>16</sup> Some of the electrons scattered into the barrier layer have enough energy to reach the gate despite the negative value of  $V_g$ . As the gate voltage approaches zero, the energy required for an electron to reach the gate decreases, and the number of electrons transferred into the InAlAs increases until the electron current exceeds the negative gate current components, and  $I_g$  changes sign.

We conclude that, as in most other field-effect devices, the main effects of displacement damage in InGaAs/InAlAs HEMTs are carrier removal by trapping and carrier mobility decrease by scattering from radiation-induced defects in the 2DEG.<sup>17</sup> These two effects, in addition to a possible increase in series resistance and several interesting dynamic effects at larger drain voltages and damage levels, describe the radiation response of the HEMTs quite well. In addition, we find that it might be possible to use radiation to reduce leakage currents in InGaAs/InAlAs HEMTs without otherwise degrading device performance. Finally, due to their high radia-

tion tolerance, InGaAs/InAlAs HEMTs on InP have good prospects for application in radiation environments.

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